Tool installation procedure using Tool Positioning Fixture

By following these simple guidelines, you can ensure proper and consistent milling results.

**Items needed**

- 1.5 mm Hex Driver
- Tool positioning fixture

**Tool size must follow the requirements below. Tools too large or small will not work correctly.**

- Shank diameter: 4 mm
- Shank length: 40 to 55 mm

1. Insert the magnetic end of the tool holder so it seats flush within the tool holder cavity.

2. Insert the tool through the opening of the tool holder while paying close attention to the tip and tail guide openings. Once the orientation of the tool is correct, tighten the set screw with the included hex driver.

For optimal installation, center the tool as much as possible, trying to keep an equal distance between the maximum range of the far ends of the tool positioning fixture.

**Improper tool installation examples:**

- Incorrect Installation
- Incorrect Installation