



Replacing the Sheet Cut Blade

A Step By Step Guide

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The sheet cut blade should be replaced whenever the edges of the cut appear frayed or if other cut quality issues appear. The most common cut issue is the edge of the print will not cut but the rest will cut appropriately. The sheet cut blade can wear faster on banner, reflective vinyls or canvas material because of the composition of these materials.

Included with your machine is a package of 25 extra sheet cutting blades. Additional replacement blades are available from your local authorized dealer.

Replacing the Sheet Cut Blade



1. Enter the blade replacement mode by pressing **MENU** and scrolling down until **SUB MENU** is reached. Press the **RIGHT ARROW** key to enter the **SUB MENU**.



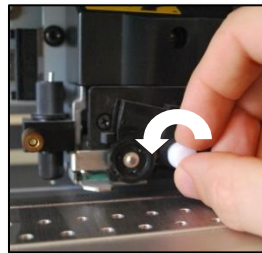
2. Scroll down until **MAINTENANCE** is displayed and press the **RIGHT ARROW** key to enter the **MAINTENANCE** mode.



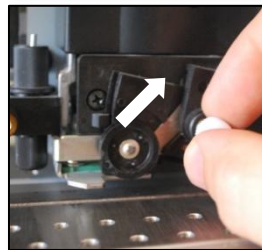
3. Scroll down until **REPLACE KNIFE** is shown and press **ENTER** to begin the process.



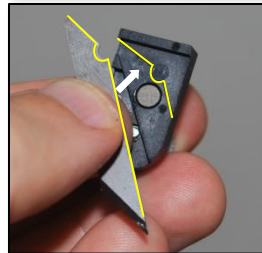
4. The following is shown on the LCD panel and the cutting carriage moves to a location where blade replacement is possible. Preparations are complete when the **FINISHED?** screen appears.



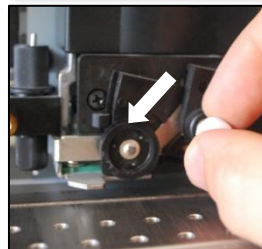
5. Loosen the screw by turning it counter clockwise until it slips out.



6. Grasp the screw portion, and slowly pull it out in the direction of the arrow. When doing this, do not pull it back toward you.

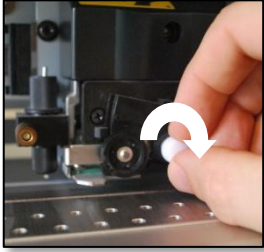


7. Remove the blade and replace by matching the half moon cut out in the blade with the key on the holder. The knife is secured in place by the magnet.



8. Carefully insert the blade into the groove sliding down and to the left.

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9. Once the holder has reached the bottom tighten the screw by turning it clockwise.



10. Press **ENTER** to finish the replacement mode.

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