Replacing the Separating Knife (Sheet Cutting Blade)

If the separating knife becomes dull, replace it with the included replacement knife.

⚠️ CAUTION
- Be sure to perform operations as specified by the instructions, and never touch any area not specified in the instructions.
- Otherwise sudden movement of the machine may cause injury.

⚠️ CAUTION
- Do not touch the tip of the separating knife.
- Doing so may result in injury.

Required Items

| Replacement blade for separating knife |

Part Number: 11849102
BLADE, OLFA AUTO CUTTER XB10

Roland DGA Part Number: US-BLADE-KB
Sheet Cut Replacement blade (Pack of 25)
Purchase [here](#)

Procedure

1. Remove any media.
2. Press [MENU].
3. Press [▼] several times to display the screen shown below.

```
| MENU | ← |
| SUB MENU | → |
```
4. Press [►] once, and then press [▼] several times to display the screen shown below.

```
| SUB MENU | ← |
| MAINTENANCE | → |
```
5. Press [►] once, and then press [▼] several times to display the screen shown below.

```
| MAINTENANCE | ← |
| REPLACE KNIFE | → |
```
6. Press [ENTER].

The cutting carriage moves to a position where blade replacement is possible.
7. When the following screen is displayed, open the front cover.

OPEN FRONT COVER

Preparation is complete once the following screen is displayed.

FINISHED?

8. Remove the separating knife.
   (1) Loosen the screw until it slips out.
   (2) Grasp the screw portion, and slowly pull in the direction of the arrow.

   When doing this, do not pull it back toward you.

9. Install a new knife.

   Slide the knife to align it with the groove (1). The knife is secured in place by the magnet (2).

10. Slowly insert the knife into the groove.
11. Loosen the screw.
    Take care to ensure that the knife does not slip out of position at this time.

12. Close the front cover.

13. Press [ENTER].
    When the following screen is displayed again, the blade replacement is finished.
    
    ![Maintenance Screen]
    
    14. Press [MENU] to go back to the original screen.