Material Safety Data Sheet

Section 1: Product and Company Identification Information
1. Product Name: Solvent Gloss Canvas (SGC)
2. Use: Solvent inkjet media
3. Company Information: Roland DGA Corporation, 15363 Barranca Parkway, Irvine, CA 92618

Section 2: Composition/Information of Ingredients

<table>
<thead>
<tr>
<th>Components – Chemical Name</th>
<th>Wt %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cotton</td>
<td>35%</td>
</tr>
<tr>
<td>Polyester</td>
<td>64%</td>
</tr>
<tr>
<td>Acrylic Coating</td>
<td>1%</td>
</tr>
</tbody>
</table>

Section 3: Physical/Chemical Characteristics
- Boiling Points: Not applicable
- Specific Gravity: No data
- Vapor Pressure: Not applicable
- Melting Points: No data
- Vapor Density: Not applicable
- Evaporation Rate: No data
- Solubility in Water: No data
- Water Reactive: Not applicable

Section 4: Fire and Explosion Hazard Data
- Flash Points and Method Used: No data
- Auto-Ignition Temperature: No data
- Extinguishing Media: Water, powder, carbonic acid gas, foam, dry sand
- Special Fire-Fighting Procedures: Use something like a foam fire extinguisher in the event of a large fire.
- Unusual Fire and Explosion hazards: None

Section 5: Reactivity Hazard Data
- Stability: Stable
- Hazardous Decomposition Products: Will not decompose
- Hazardous Polymerization: Will not occur

Section 6: Health Hazard Data
Primary Routes of Entry
- Inhalation: Not applicable
- Skin Absorption: Not applicable
- Ingestion: Not applicable
- Not Hazardous
Health Hazards
Acute: No
Chronic: No

Signs and Symptoms of Exposure: N/A
Medical Conditions General Aggravated by Exposure: N/A

First Aid Procedures
Eye Contact: No special treatment recommended.
Skin Contact: No special treatment recommended.
Inhalation: No special treatment recommended.
Ingestion: Seek medical attention if necessary.

Section 7: Control and Protective Measures
Respiratory Protection: Not necessary
Protective Gloves: Not necessary
Eye Protection: Not necessary

Ventilation to be used: Local ventilation
Other Protective Clothing and Equipment: Not necessary
Hygienic Work Practices: Not applicable

Section 8: Control and Protective Measures
Steps to be taken if material is spilled or released: Not applicable
Waste disposal methods: Dispose in accordance with local laws.
Storage and handling precautions: Avoid high temperature and high humidity. Not to be stored in direct sunlight.
Other precaution or special hazards: Stimulative gas released when burned such as CO.

Section 7: Other Information
Issue Date: 6/1/12

The information in this Material Safety Data Sheet (MSDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DGA does not warrant the completeness or accuracy or the information contained herein.