Material Safety Data Sheet

Section 1: Product and Company Identification Information
1. Product Name: HeatSoft™ PLUS Heat Transfer Material (ESM-HTM3)
2. Use: Solvent inkjet media – Thermo Transfer Material for Textiles
3. Company Information: Roland DGA Corporation, 15363 Barranca Parkway, Irvine, CA 92618

Section 2: Health and Safety Hazards
1. There are no hazardous ingredients in this product at room temperature.

Section 3: Composition/Information of Ingredients

| Thermoplastic polyurethane film | Clear Polyester Liner |

Physical Properties
- M.P.: 103°C
- Solubility in water at 20°C: not soluble

Section 4: Fire Hazards and Fire Fighting Measures
This product is not especially flammable, but will burn with a yellow flame after igniting as a Class-A Fire.
1. Special precautions: Keep this material away from open flames and hot metal surfaces.
2. Firefighting measures: Firefighters must be equipped to prevent breathing of vapors or products of combustion. Wear an approved self-contained breathing apparatus and protective clothing. Major combustion products include water vapor, carbon dioxide, carbon monoxide, and nitrogen oxides.

Section 5: Disposal Considerations
1. Dispose of waste material in accordance with applicable local, state, and federal regulations. Landfilling or incineration is acceptable in most localities, but either method should be confirmed by the user prior to disposal of material.

Section 6: Transportation and Storage
1. This product is not subject to dangerous material classification and labeling pertaining to transportation and storage.
2. This product should be stored in a cool and dry place.

Section 7: Other Information
Issue Date: 8/7/15
The information in this Material Safety Data Sheet (MSDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DGA does not warrant the completeness or accuracy or the information contained herein.